



MAP OF SCOTCH WHISKY DISTILLERIES

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DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland and by definition must be distilled and matured in Scotland for a minimum of 3 years. Scotch Whisky has been made for more than 500 years and uses just a few natural raw materials - water, cereals and yeast.

Scotland is home to over 130 malt and grain distilleries, making it the greatest concentration of whisky producers in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent down the years.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.

HIGHLAND MALT

The Highland region is geographically the largest Scotch Whisky producing region. The rugged landscape, changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations.

As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness. Those near the sea carry a salty tang in the far north the whiskies are notably heathery and slightly spicy in character; while in the more sheltered east and middle of the region, the whiskies have a more fruity character.

- 13. ABERFELDY
John Dewar & Sons
- 14. ABHAINN DEARG
Abhainn Dearg Distillery
- 15. ARBIE
Arbikie Distilling
- 16. ARDMORE
Beam Suntory
- 17. ARDNAMURCHAN
Adelphi Distillery
- 18. ARRAN
Isle of Arran Distillers
- 19. BALBLAIR
Inver House Distillers
- 20. BEN NEVIS
Ben Nevis Distillery
- 21. BLAIR ATHOL
Diageo
- 22. CLYNELISH
Diageo
- 23. DALMORE
Whyte & Mackay
- 24. DALWHINNIE
Diageo
- 25. DEANSTON
Distell International
- 26. DEESIDE
Deeside Brewery
- 27. DORNOCH
Dornoch Distillery Co.
- 28. EDRADOUR
Signatory Vintage
- 29. FETTERCAIRN
Whyte & Mackay
- 30. GLENCADAM
Angus Dundee Distillers
- 31. GLENDRONACH, THE
Brown-Forman
- 32. GLEN GARIOCH
Beam Suntory
- 33. GLENGLOSSAUGH
Brown-Forman
- 34. GLENGOYNE
Ian Macleod Distillers
- 35. GLENMORANGIE
Glenmorangie Co.
- 36. GLEN ORD
Diageo
- 37. GLENTURRET, THE
Glenturret
- 38. GLENWYVIS
GlenWyvis Distillery
- 39. HIGHLAND PARK
Edrington
- 40. ISLE OF HARRIS
Isle of Harris Distillers
- 41. ISLE OF JURA
Whyte & Mackay
- 42. LAGG
Isle of Arran Distillers
- 43. LOCH LOMOND
Loch Lomond Group
- 44. LONE WOLF
BrewDog
- 45. MACDUFF
John Dewar & Sons
- 46. NCN'EAN
Drimnin Distillery Co.
- 47. OBAN
Diageo
- 48. PULTENEY
Inver House Distillers
- 49. ISLE OF RAASAY
R&B Distillers
- 50. ROYAL BRACKLA
John Dewar & Sons
- 51. ROYAL LOCHNAGAR
Diageo
- 52. SCAPA
Chivas Brothers
- 53. STRATHHEARN
Strathearn Distillery
- 54. TALISKER
Diageo
- 55. TEANINICH
Diageo
- 56. TOBERMORY
Distell International
- 57. TOMATIN
The Tomatin Distillery Co.
- 58. TORABHAIG
Torahbhaig Distillery Co.
- 59. TULLIBARDINE
Terroris Distillers
- 60. WOLFBURN
Aurora Brewing

SPEYSIDE MALT

Speyside, a region that borders much of the length of the River Spey on the eastern side of the Highlands, is home to more Scotch Whisky distilleries than any other region.

The whiskies of this region are noted for their elegance and complexity. The flow of water over the hills of granite and through the moors of peat add a refined smokiness to many of the malt whiskies and the slightly more sheltered nature of the terrain imparts specific gentleness and delicacy to their character.

- 61. ABERLOUR
Chivas Brothers
- 62. ALLT A'BHAINNE
Chivas Brothers
- 63. AUCHROISK
Diageo
- 64. AULTMORE
John Dewar & Sons
- 65. BALLINDALLOCH
Ballindalloch Distillery
- 66. BALMENACH
Inver House Distillers
- 67. BALVENIE, THE
Wm Grant & Sons
- 68. BENRIACH
Brown-Forman
- 69. BENRINNES
Diageo
- 70. BENROMACH
Gordon & MacPhail
- 71. BRAEVAL
Chivas Brothers
- 72. CARDHU
Diageo
- 73. CRAGGANMORE
Diageo
- 74. CRAIGELLACHIE
John Dewar & Sons
- 75. DAILUAINE
Diageo
- 76. DALMUNACH
Chivas Brothers
- 77. DUFFTOWN
Diageo
- 78. GLENALLACHIE
GlenAllachie Distillers Co.
- 79. GLENBURGIE
Chivas Brothers
- 80. GLENDULLAN
Diageo
- 81. GLEN ELGIN
Diageo
- 82. GLENFARCLAS
J & G Grant
- 83. GLENFIDDICH
Wm Grant & Sons
- 84. GLEN GRANT
Glen Grant Distillery Co.
- 85. GLEN KEITH
Chivas Brothers
- 86. GLENLIVET, THE
Chivas Brothers
- 87. GLENLOSSIE
Diageo
- 88. GLEN MORAY
Glen Turner Co.
- 89. GLENROTHES
Edrington
- 90. GLEN SPEY
Diageo
- 91. GLENTAUCHERS
Chivas Brothers
- 92. INCHGOWER
Diageo
- 93. KININVIE
Wm Grant & Sons
- 94. KNOCKANDO
Diageo
- 95. KNOCKDHU
Inver House Distillers
- 96. LINKWOOD
Diageo
- 97. LONGMORN
Chivas Brothers
- 98. MACALLAN, THE
Edrington
- 99. MANNOCHEMORE
Diageo
- 100. MILTONDUFF
Chivas Brothers
- 101. MORTLACH
Diageo
- 102. ROSEISLE
Diageo
- 103. SPEYBURN
Inver House Distillers
- 104. SPEYSIDE
Harvey's of Edinburgh International
- 105. STRATHISLA
Chivas Brothers
- 106. STRATHMILL
Diageo
- 107. TAMPDU
Ian Macleod Distillers
- 108. TAMNAVULIN
Whyte & Mackay
- 109. TOMINTOUL
Angus Dundee Distillers
- 110. TORMORE
Chivas Brothers

LOWLAND MALT

The Lowland whiskies are produced in the south of Scotland, identified on the map as the area south of a line between Dundee and Greenock.

Lowland whiskies reflect the calm, lush countryside of the region and tend to be light, soft and mellow and gentle on the palate.

- 111. ABERARGIE
The Perth Distilling Co.
- 112. ALSA BAY
Wm Grant & Sons
- 113. ANNANDALE
Annandale Distillery Co.
- 114. AUCHENTOSHAN
Beam Suntory
- 115. BLADNOCH
Bladnoch Distillery
- 116. BORDERS
The Three Stills Co.
- 117. CLYDESIDE
Morrison Glasgow Distillers
- 118. DAFTMILL
The Cuthbert Family
- 119. EDEN MILL
Eden Mill
- 120. GLASGOW
Glasgow Distillery Co.
- 121. GLENKINCHIE
Diageo
- 122. HALEWOOD CHAIN PIER
Halewood Wine & Spirits
- 123. HOLYROOD
Holyrood Distillery
- 124. INCHDAIRNIE
John Fergus & Co.
- 125. KINGSBARNES
The Kingsbarns Company of Distillers
- 126. LINDORES ABBEY
Lindores Distilling Co.

ISLAY MALT

Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 9 Scotch Whisky distilleries.

Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the matting of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.

Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them. Other distilleries that are in a more sheltered location, and use less peat during matting, have a gentler but still clearly identifiable character.

- 1. ARDBEG
Glenmorangie Co.
- 2. ARDNAHOE
Hunter Laing & Co.
- 3. BOWMORE
Beam Suntory
- 4. BRUICHLADDICH
Bruichladdich Distillery Co.
- 5. BUNNAHABHAIN
Distell International
- 6. CAOL ILA
Diageo
- 7. KILCHOMAN
Kilchoman Distillery Co.
- 8. LAGAVULIN
Diageo
- 9. LAPHROAIG
Beam Suntory

CAMPBELTOWN MALT

Campbeltown is a town at the southern end of the Mull of Kintyre on the west fringe of Scotland. At its peak, Campbeltown was home to more than 30 Scotch Whisky distilleries.

Campbeltown whiskies are robust in character and carry the salty tang of the sea.

- 10. GLENGYLE
J & A Mitchell & Co.
- 11. GLEN SCOTIA
Loch Lomond Group
- 12. SPRINGBANK
J & A Mitchell & Co.

GRAIN WHISKY

Grain whiskies form the heart of Blended Scotch Whiskies. They are located primarily in the Lowlands, with the exception of one in the Highlands. Grain whisky distilleries operate a continuous distillation process, always including malted barley, but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.

The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.

- 127. CAMERONBRIDGE
Diageo
- 128. GIRVAN
Wm Grant & Sons
- 129. INVERGORDON
Whyte & Mackay
- 130. LOCH LOMOND
Loch Lomond Group
- 131. NORTH BRITISH
The North British Distillery Co.
- 132. STARLAW
Glen Turner Co.
- 133. STRATHCLYDE
Chivas Brothers

EDINBURGH

1st Floor, Quartermile Two, 2 Lister Square
Edinburgh EH3 9GL
t: 0131 222 9200

THE SCOTCH WHISKY ASSOCIATION

info@scotch-whisky.org.uk
www.scotch-whisky.org.uk



@ScotchWhiskySWA



@ScotchWhiskySWA

LONDON

1 Knightsbridge Green
London SW1X 7NE
t: 0207 073 0535