



MAP OF SCOTCH WHISKY DISTILLERIES

#DISCOVERSCOTCH

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DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland. By law, Scotch Whisky must be distilled and matured in Scotland for a minimum of 3 years in oak casks, and made from just three natural ingredients - water, cereals and yeast - at distilleries located across the country.

Scotland is home to over 140 malt and grain distilleries, making it the greatest concentration of whisky production in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent over time.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.



HIGHLAND MALT

The Highland region is geographically the largest Scotch Whisky producing region. The rugged landscape, changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations.

As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness. Those near the sea carry a salty tang; in the far north the whiskies are notably heathery and slightly spicy in character; while in the more sheltered east and middle of the region, the whiskies have a more fruity character.

13. 8 DOORS
8 Doors Distillery
14. ABERFELDY
John Dewar & Sons
15. ABHAINN DEARG
Abhainn Dearg Distillery
16. ARBIKIE
Arbikie Distilling
17. ARDMORE
Beam Suntory
18. ARDNAMURCHAN
Adelphi Distillery
19. ARDROSS
Greenwood Spirits
20. BALBLAIR
Inver House Distillers
21. BEN NEVIS
Ben Nevis Distillery
22. BLAIR ATHOL
Diageo
23. BRORA
Diageo
24. BURN O'BENNIE
Burn o'Bennie Distillery
25. CLYNELISH
Diageo
26. DALMORE
Whyte & Mackay
27. DALWHINNIE
Diageo
28. DEANSTON
CVH Spirits
29. DORNNOCH
Dornoch Distillery Co.
30. EDRADOUR
Signatory Vintage
31. FETTERCAIRN
Whyte & Mackay
32. GLEN GARIOCH
Beam Suntory
33. GLEN ORD
Diageo
34. GLENCADAM
Angus Dundee Distillers
35. GLENDRONACH, THE
Brown-Forman
36. GLENGLOSSAUGH
Brown-Forman
37. GLENGOYNE
Ian Macleod Distillers
38. GLENMORANGIE
Glenmorangie Co.
39. GLENTURRET, THE
The Glenturret
40. GLENWYVIS
GlenWyvis Distillery
41. HIGHLAND PARK
Edrington
42. ISLE OF HARRIS
Isle of Harris Distillers
43. ISLE OF JURA
Whyte & Mackay
44. ISLE OF RAASAY
R&B Distillers
45. ISLE OF TIREE
Tiree Whisky Company
46. LAGG
Isle of Arran Distillers
47. LOCH LOMOND MALT
Loch Lomond Group
48. LOCHRANZA
Isle of Arran Distillers
49. LONE WOLF
BrewDog
50. MACDUFF
John Dewar & Sons
51. NC'NEAN
Drimmin Distillery Co.
52. NORTH POINT
North Coast Distillers
53. OBAN
Diageo
54. PERSIE DISTILLERY
Glenshee Craft Distillers
55. PULTENEY
Inver House Distillers
56. ROYAL BRACKLA
John Dewar & Sons
57. ROYAL LOCHNAGAR
Diageo
58. SCAPA
Chivas Brothers
59. STRATHEARN
Douglas Laing & Co.
60. TALISKER
Diageo
61. TEANINICH
Diageo
62. TOBERMORY
CVH Spirits
63. TOMATIN
The Tomatin Distillery Co.
64. TORABHAIG
Mossburn Distillers
65. TULLIBARDINE
Terroris Distillers
66. UILE-BHAST
Uile-bhast
67. WOLFBURN
Aurora Brewing

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ISLAY MALT

Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 9 Scotch Whisky distilleries.

Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the malting of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.

Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them. Other distilleries that are in a more sheltered location, and use less peat during malting, have a gentler but still clearly identifiable character.

1. ARDBEG
Glenmorangie Co.
2. ARDNAHOE
Hunter Laing & Co.
3. BOWMORE
Beam Suntory
4. BRUICHLADDICH
Bruichladdich Distillery Co.
5. BUNNAABHAIN
CVH Spirits
6. CAOLILA
Diageo
7. KILCHOMAN
Kilchoman Distillery Co.
8. LAGAVULIN
Diageo
9. LAPHROAIG
Beam Suntory

CAMPBELTOWN MALT

Campbeltown is a town at the southern end of the Mull of Kintyre on the west fringe of Scotland. At its peak, Campbeltown was home to more than 30 Scotch Whisky distilleries.

Campbeltown whiskies are robust in character and carry the salty tang of the sea.

10. GLEN SCOTIA
Loch Lomond Group
11. GLENGYLE
J & A Mitchell & Co.
12. SPRINGBANK
J & A Mitchell & Co.

LOWLAND MALT

The Lowland whiskies are produced in the south of Scotland, identified on the map as the area south of a line between Dundee and Greenock.

Lowland whiskies reflect the calm, lush countryside of the region and tend to be light, soft and mellow and gentle on the palate.

119. ABERARGIE
Morrison Scotch Whisky Distillers
120. AILSA BAY
Wm Grant & Sons
121. ANNANDALE
Annandale Distillery Co.
122. AUCHENTOSHAN
Beam Suntory
123. BLADNOCH
Bladnoch Distillery
124. BONNINGTON DISTILLERY
Halewood International
125. BORDERS
The Borders Distillery Co.
126. CLYDESIDE, THE
Morrison Glasgow Distillers
127. CRAFTY
Crafty Distillery
128. DAFTMILL
The Cuthbert Family
129. EDEN MILL
Eden Mill
130. FALKIRK DISTILLERY
Falkirk Whisky Distillery Co.
131. GLASGOW DISTILLERY
Glasgow Distillery Co.
132. GLENKINCHIE
Diageo
133. HOLYROOD
Holyrood Distillery
134. INCHDAIRNIE
InchDairnie Distillery
135. JACKTON
Jackton
136. KINGSBARNES
The Kingsbarns Company of Distillers
137. LINDORES ABBEY
Lindores Distilling Co.
138. LOCHLEA
Lochlea Distilling Co.

GRAIN WHISKY

Grain whiskies form the heart of Blended Scotch Whiskies. They are located primarily in the Lowlands, with the exception of one in the Highlands. Grain whisky distilleries operate a continuous distillation process, always including malted barley, but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.

The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.

139. CAMERONBRIDGE
Diageo
140. GIRVAN
Wm Grant & Sons
141. INVERGORDON
Whyte & Mackay
142. LOCH LOMOND GRAIN
Loch Lomond Group
143. NORTH BRITISH
The North British Distillery Co.
144. STARLAW
Glen Turner Co.
145. STRATHCLYDE
Chivas Brothers



SPEYSIDE MALT

Speyside, a region that borders much of the length of the River Spey on the eastern side of the Highlands, is home to more Scotch Whisky distilleries than any other region.

The whiskies of this region are noted for their elegance and complexity. The flow of water over the hills of granite and through the moors of peat add a refined smokiness to many of the malt whiskies and the slightly more sheltered nature of the terrain imparts specific gentleness and delicacy to their character.

68. ABERLOUR
Chivas Brothers
69. ALLT ABHAINNE
Chivas Brothers
70. AUCHROISK
Diageo
71. AULTMORE
John Dewar & Sons
72. BALLINDALLOCH
Ballindalloch Distillery
73. BALMENACH
Inver House Distillers
74. BALVENIE, THE
Wm Grant & Sons
75. BENRIACH
Brown-Forman
76. BENRINNES
Diageo
77. BENROMACH
Gordon & MacPhail
78. BRAEVAL
Chivas Brothers
79. CAIRN DISTILLERY, THE
Gordon & MacPhail
80. CARDHU
Diageo
81. CRAGGANMORE
Diageo
82. CRAIGELLACHIE
John Dewar & Sons
83. DALUAINIE
Diageo
84. DALMUNACH
Chivas Brothers
85. DUFFTOWN
Diageo
86. GLEN ELGIN
Diageo
87. GLEN GRANT
Glen Grant Distillery Co.
88. GLEN KEITH
Chivas Brothers
89. GLEN MORAY
Glen Turner Distillery
90. GLEN SPEY
Diageo
91. GLENALLACHIE, THE
GlenAllachie Distillers Co.
92. GLENBURGIE
Chivas Brothers
93. GLENDULLAN
Diageo
94. GLENFARCLAS
J & G Grant
95. GLENFIDDICH
Wm Grant & Sons
96. GLENLIVET, THE
Chivas Brothers
97. GLENLOSSIE
Diageo
98. GLENROTHES
Edrington
99. GLENTAUCHERS
Chivas Brothers
100. INCHGOWER
Diageo
101. KININVIE
Wm Grant & Sons
102. KNOCKANDHU
Diageo
103. KNOCKDHO
Inver House Distillers
104. LINKWOOD
Diageo
105. LONGMORN
Chivas Brothers
106. MACALLAN, THE
Edrington
107. MANNOCHMORE
Diageo
108. MILTONDUFF
Chivas Brothers
109. MORTLACH
Diageo
110. ROSESISLE
Diageo
111. SPEYBURN
Inver House Distillers
112. SPEYSIDE
Harvey's of Edinburgh International
113. STRATHISLA
Chivas Brothers
114. STRATHMILL
Diageo
115. TAMDHU
Ian Macleod Distillers
116. TAMNAVALIN
Whyte & Mackay
117. TOMINTOUL
Angus Dundee Distillers
118. TOBERMORY
Elixir Distillers

THE SCOTCH WHISKY ASSOCIATION

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